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2020.0 DEFENDER (LE), 501-20A

SEATBELT SYSTEM

SECOND ROW CENTER SEATBELT BUCKLE - [+] 7 SEAT CONFIGURATION, 110 (G2410400)

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REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUALIFICATION	QUANTITY
Step 1	Seatbelt buckle nut(s)	Vehicles without third row seats	1
Step 2	Seatbelt buckle nut(s)	Vehicles without third row seats	1

REMOVAL



NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

The following step(s) applies to:

All vehicles

1.

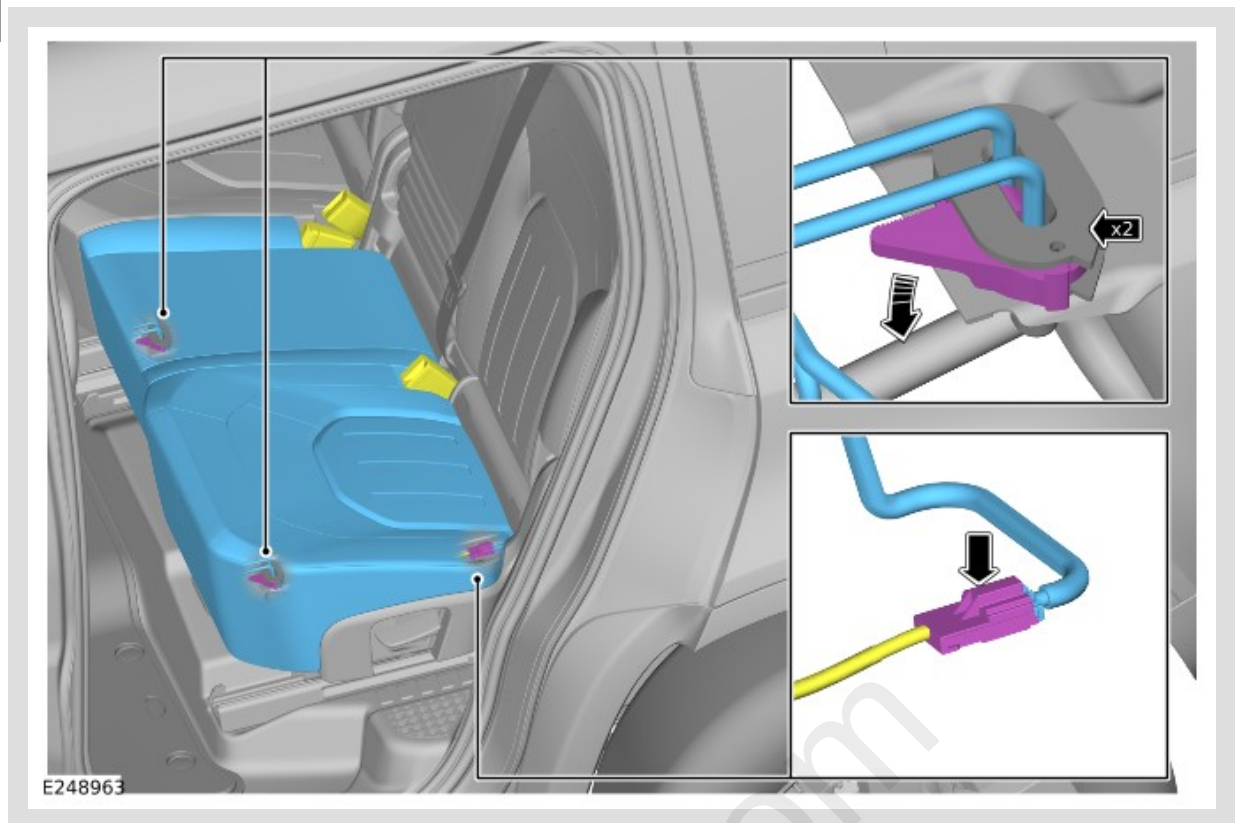
Disconnect the battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

The following step(s) applies to:

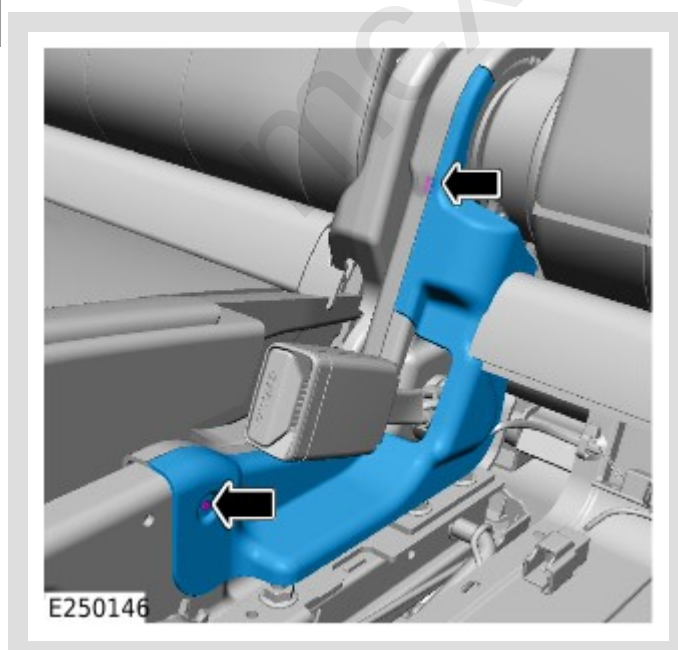
Vehicles with third row seats

2.



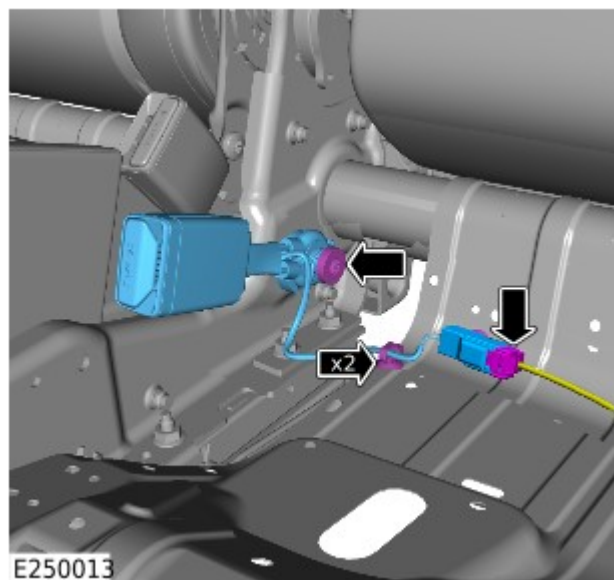
- Release the 2 fasteners.
- Release the second row seat cushion.
- Disconnect the seat cushion heating element electrical connector.
- Remove the second row seat cushion.

3.



- Release the clip.
- Remove the bolt.
- Remove the cover.

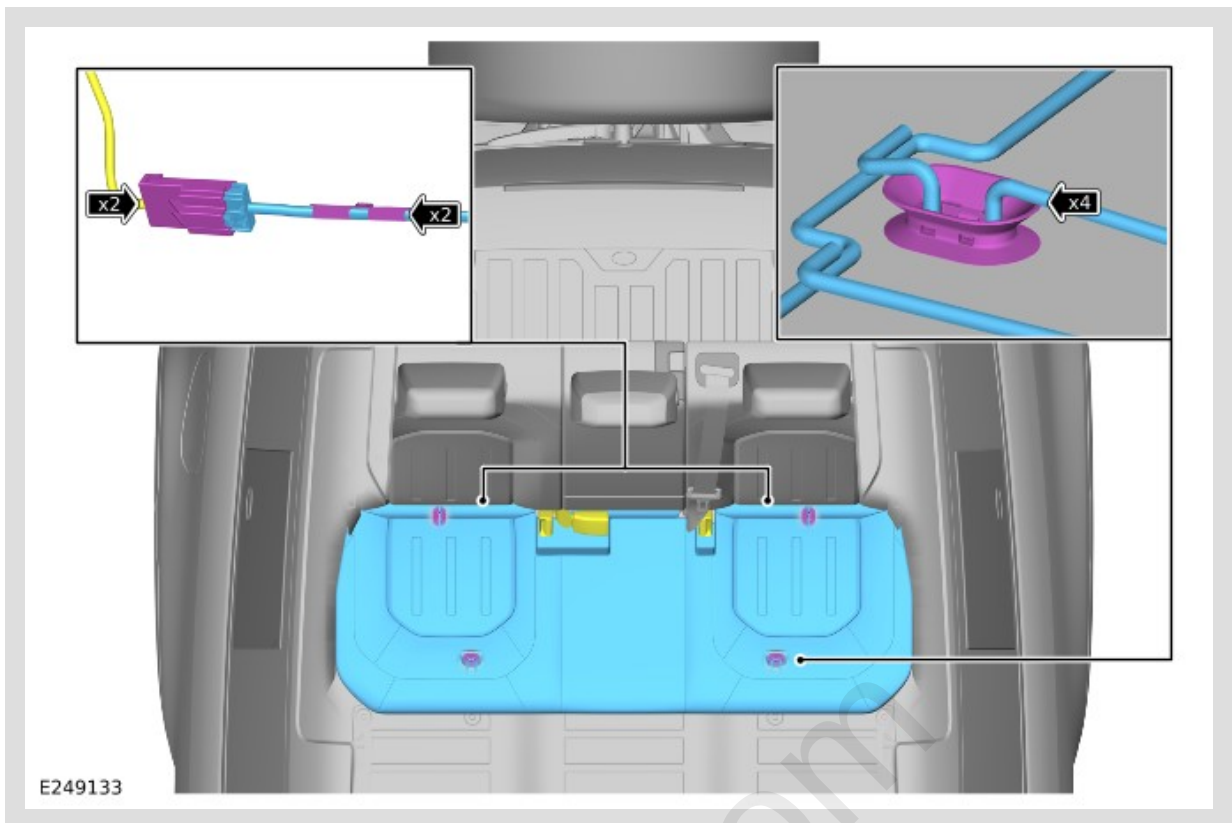
4.



- Disconnect the electrical connector.
- Release the 2 clips.
- Release the bolt.
- Remove the second row center seatbelt buckle assembly.

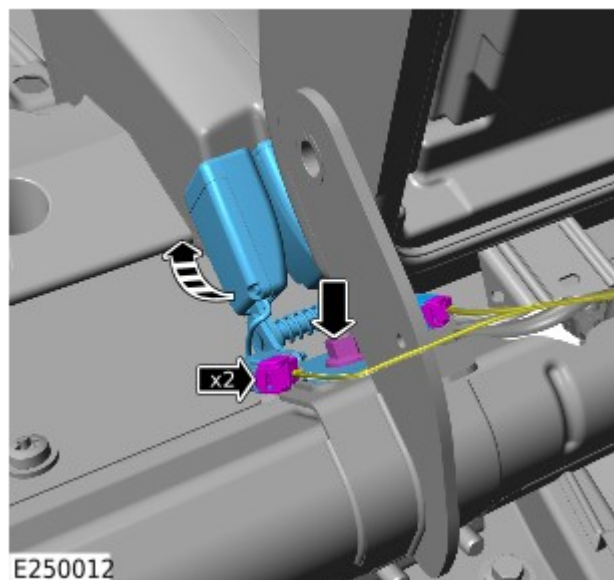
The following step(s) applies to:

Vehicles without third row seats



- Release the 4 fasteners.
- Release the second row seat cushion.
- Disconnect the 2 electrical connectors.
- Release the 2 wiring harness clips.
- Remove the second row seat cushion.

6.



- Remove the 2 electrical connectors.
- Remove and discard the nut.
- Remove the rear seatbelt buckle.

7.

NOTE:

If equipped.



- Remove the 2 electrical connectors.
- Remove and discard the nut.
- Remove the rear seatbelt buckle.

INSTALLATION

The following step(s) applies to:

Vehicles without third row seats

1.

- Install the rear seatbelt buckle.
- Install and tighten the new nut.
Renew Part: [Seatbelt buckle nut\(s\)](#) Quantity: 1.
Torque: 48Nm
- Connect the 2 electrical connectors.

2.



NOTE:

If equipped.

- Install the rear seatbelt buckle.
- Install and tighten the new nut.
Renew Part: [Seatbelt buckle nut\(s\)](#) Quantity: 1.
Torque: 48Nm
- Connect the 2 electrical connectors.

3.

- Connect the 2 second row seat cushion heating element electrical connectors.
- Install the 2 wiring harness clips.
- Install the second row seat cushion.

The following step(s) applies to:

Vehicles with third row seats

4.

- Install the second row seat center seatbelt buckle assembly.
- Tighten the bolt.
Torque: 40Nm
- Install the 2 clips.
- Connect the electrical connector.

5.

- Connect the seat wiring harness electrical connector.
- Install the 2 wiring harness clips.
- Connect the seat cushion heating element electrical connector.
- Install the second row seat cushion.

The following step(s) applies to:

All vehicles

6.

Connect the battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).